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## IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

APPLICANT: Blaut et al.

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FOR: METHOD FOR ROUGH-HONING THE PERIPHERAL SURFACE OF  
A BORECommissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

Sir:

## FIRST PRELIMINARY AMENDMENT

Entry of this preliminary amendment is respectfully requested.

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